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FORCED VAPORIZATION

- Tanks with internal vaporizer
 - Tanks with atmospheric vaporizers
 - **“FEED OUT”** vaporizers
 - Modular vaporization units
 - Modular heating units

These systems add forced vaporization to the natural vaporization capacity of the tank, for installations with high consumption and space restrictions.



Tanks with internal vaporization: Tanks with removable heat exchanger built into the bottom part of the tank for forced LPG vaporization, for connection to water heating circuit via a heating boiler.

Optionally the tank can be supplied with the valve equipment already fitted, pneumatically tested and with nitrogen inerting of the tank. At the customer's request the tanks can be supplied with a gas train to regulate consumption in a stainless cabinet or on a support frame.

Modular heating units for tanks with internal vaporizer:

Complete heating modules ready for connection to the LPG tank internal vaporizer. These units comprise a wall-hung condensation boiler and electrical control and protection cabinet, totally installed in a metal booth with all of the necessary valves and pipes for connection and start-up.

Modular vaporizers: Own design LPG "Feed-out" vaporizers. Vaporization capacities from 500 to 5.000 Kg/h.

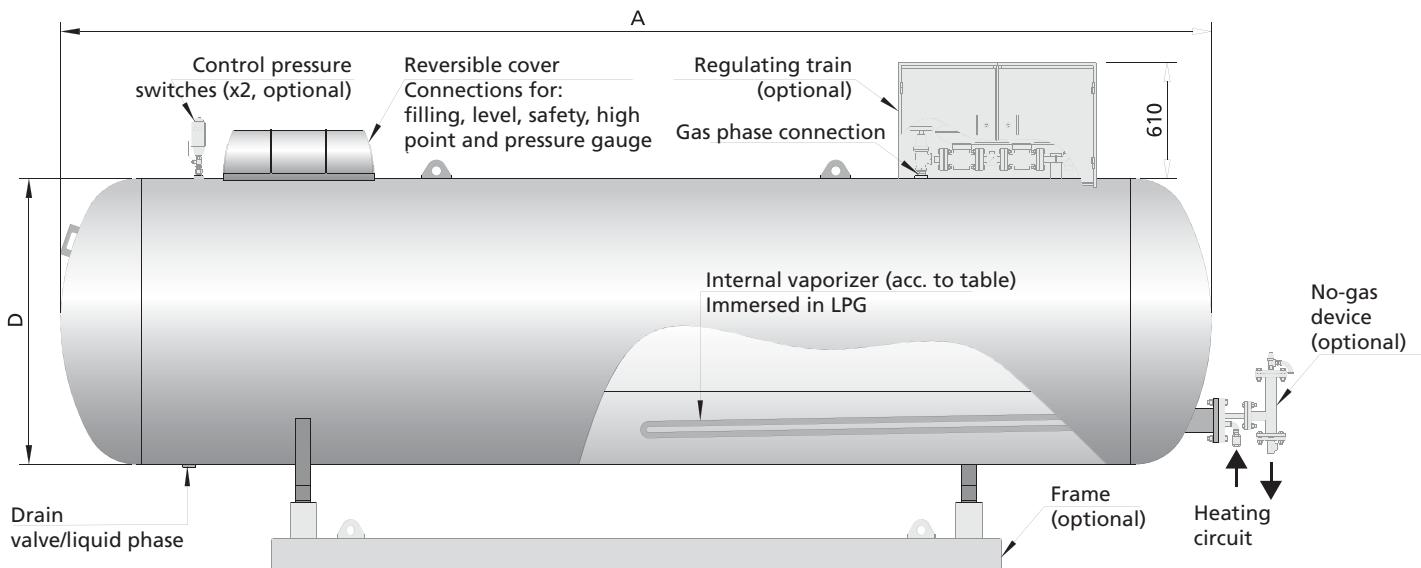
Modular vaporization units. Equipment with complete modular vaporizer installed inside metal booth, with the necessary valves and pipes for connection to the heating module and consumption system.

Heating control units for modular vaporizers:

Complete heating modules, ready to be connected to the modular vaporization units.

They comprise a heating boiler and electrical control and protection cabinet, fully installed in a metal booth with the pumps, valves and pipes required for connection and start-up.





Drawing of aboveground tank. Models according to table (Example: LPVI 4880A+VIA300)

Vessels according to Lapesa's standard models, with removable internal vaporizer. Different vaporization capacities for each volume (see table)
Heat provided via heating circuit.

Lapesa has heating modules for installation with this unit (see page 32).

This unit incorporates the benefits of a FEED BACK system and takes advantage of the natural vaporization of the tank.

The tank's safety valves must be capable of discharging both natural and forced vaporization, which means they may vary between models from those of a standard tank without an internal vaporizer.

The rated vaporization values indicated in the tables are only valid for tanks with 20% minimum degree of filling, which guarantees that the vaporizer is submerged in LPG.

Optional items:

- Frame for tank.
- NO-GAS device. Prevents gas input to heating circuit in the event of a connection between the two.
- Gas control line.
- Other options.

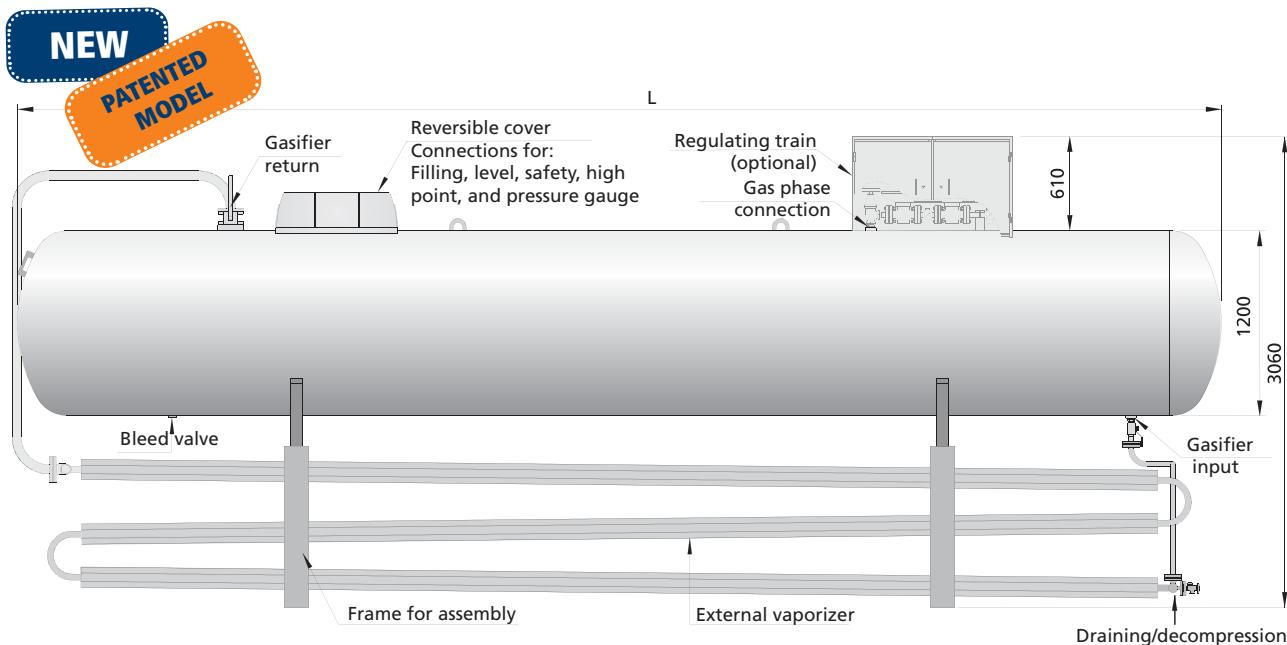
CHARACTERISTICS TABLE

| Basic LP ⁽¹⁾ model | Volume | D (ø) | Vaporizer model | VIA 150 | VIA 300 | VIB 500 | VIC 1000 | VIC 1500 | VIC 2000 |
|----------------------------------|--------|-------|-----------------|---------|---------|---------|----------|----------|----------|
| LPVI 4000A | 4.000 | 1.200 | | X | | | | | |
| LPVI 4880A | 4.880 | 1.200 | | X | X | X | | | |
| LPVI 6650A | 6.650 | 1.200 | | X | X | X | | | |
| LPVI 8334A | 8.334 | 1.200 | | X | X | X | | | |
| LPVI 10A | 10.000 | 1.500 | | X | X | X | X | X | |
| LPVI 13A | 13.000 | 1.500 | | X | X | X | X | X | X |
| LPVI 16A | 16.000 | 1.500 | | X | X | X | X | X | X |
| LPVI 19A | 19.000 | 1.500 | | X | X | X | X | X | X |
| LPVI 22A | 22.000 | 1.500 | | X | X | X | X | X | X |
| LPVI 20A | 19.900 | 1.750 | | X | X | X | X | X | X |
| LPVI 24A | 24.450 | 1.750 | | X | X | X | X | X | X |
| LPVI 34A | 33.600 | 1.750 | | X | X | X | X | X | X |
| LPVI 33A-22 | 32.900 | 2.200 | | X | X | X | X | X | X |
| LPVI 50A-22 | 49.500 | 2.200 | | X | X | X | X | X | X |
| LPVI 59A-22 | 59.400 | 2.200 | | X | X | X | X | X | X |
| LPVI 50A-24 | 50.000 | 2.450 | | X | X | X | X | X | X |
| LPVI 59A-24 | 59.200 | 2.450 | | X | X | X | X | X | X |

NOTES

- For details of natural vaporization with different tanks: please consult pages 26 and 27.
- Data valid for commercial propane only.
- Vaporization capacity decreases for gas delivery pressures of more than 3 bar (please consult)
- For ambient temperatures of less than -10°C, boiler power must be increased.
- Other volumes and capacities can be configured (please consult).
- Also available with ASME. stamp.
- Units for underground installation can be designed and manufactured upon request. (Please consult).

(1) Rest of data like std. models



Drawing of a 180Kg/h (propane) gasifier with a 8334-litre capacity tank.

CHARACTERISTICS

Propane tank that incorporates external vaporizer.

This system increases the natural vaporization capacity of tanks.

A heating circuit is not required. Vaporization is by heat exchange with the atmosphere.

Uses feed-back system. Maintenance-free.

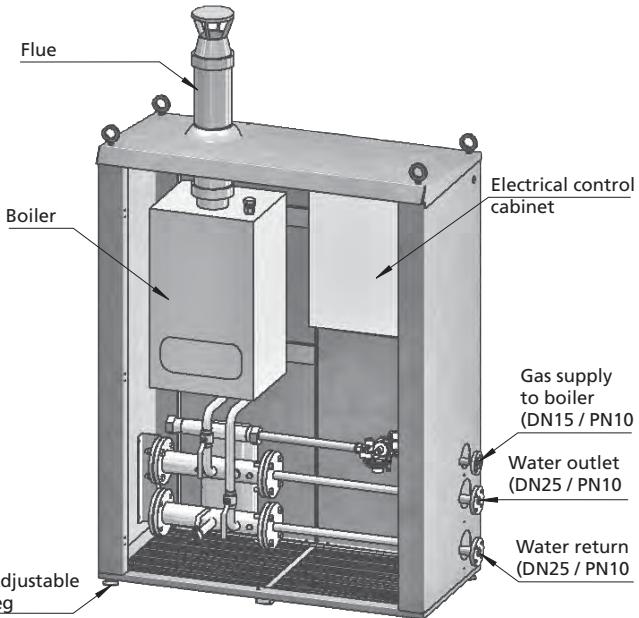
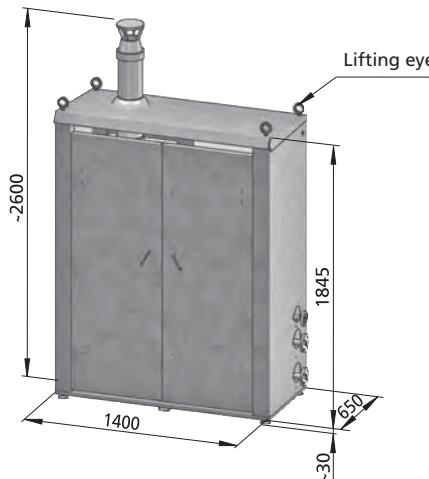


COMPACT HEATING UNITS FOR TANKS WITH INTERNAL VAPORIZER

Unit comprising a tight wall-hung condensation boiler fully equipped to operate with propane gas, an electrical cabinet and all of the necessary pipes and valves for its connection to the tank with internal vaporizer. The whole unit is housed in a booth equipped for its connection and start-up.

CHARACTERISTICS TABLE

| Model | Boiler power (kW) | Weight (Kg.) | For internal vaporizers | |
|--------|-------------------|--------------|-------------------------|---------|
| VPC30C | 45 | 265 | VIA 300 | VIA 150 |
| VPC60C | 65 | 275 | VIA 500 | |

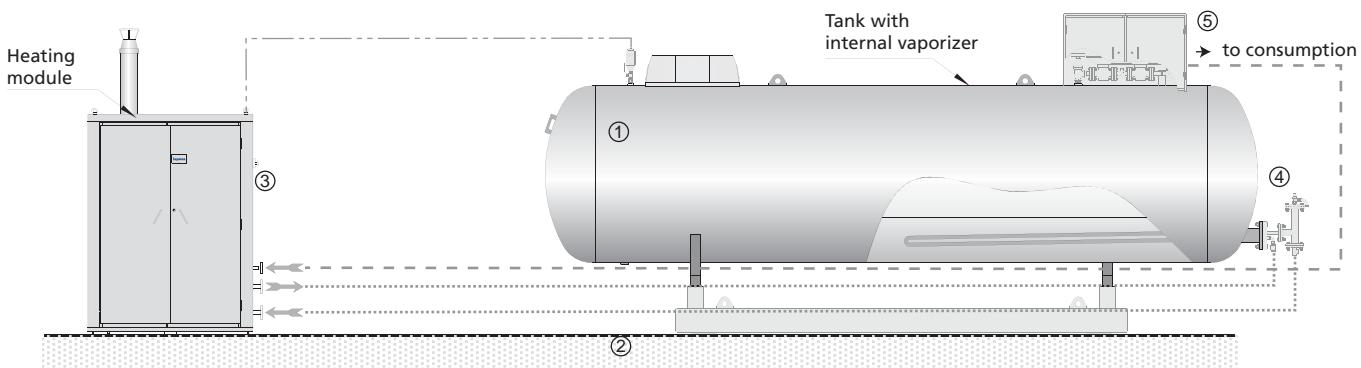


TANK WITH INTERNAL VAPORIZER + MODULAR HEATING UNIT

Set comprising:

- 1- Tank with internal vaporizer with full valve equipment and control train to consumption.
2- Support frame.

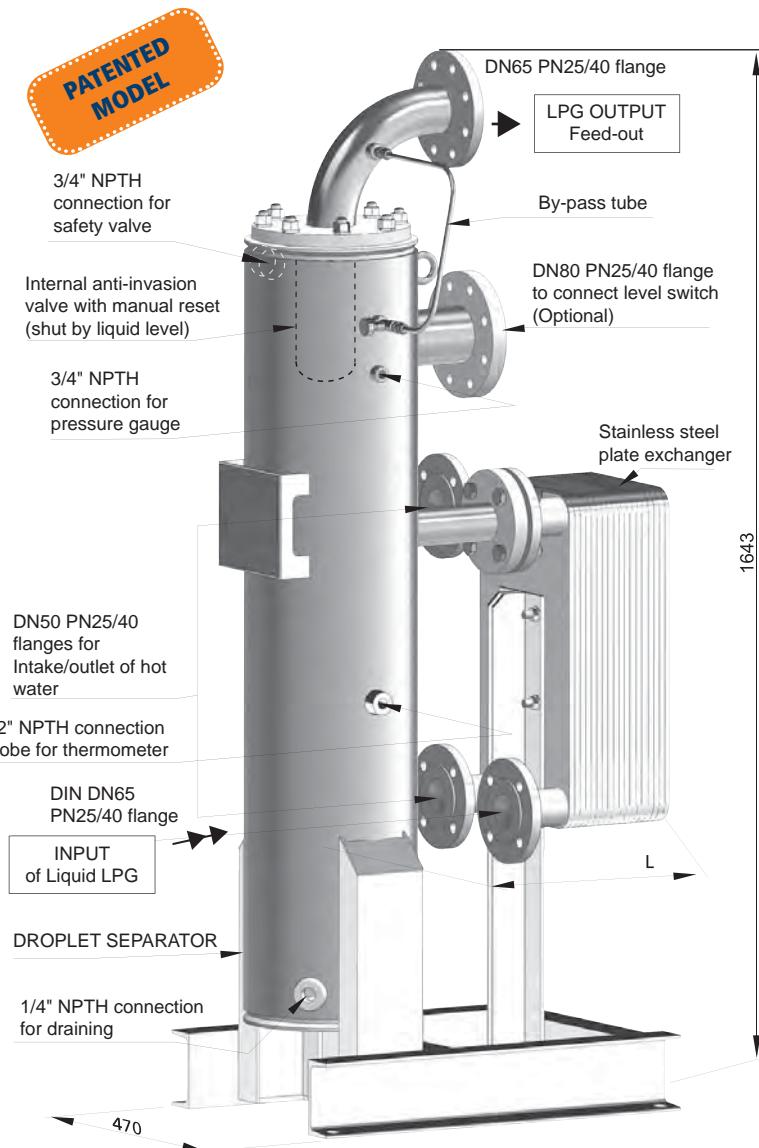
- 3- Heating module.
4- No-gas device.
5- Gas control line.



Installation to be carried out at destination site:

- Control cable (flameproof)
- - - Propane: boiler supply
- Water: heating circuit internal vaporizer

| Compact unit model | Tank (l.) | Vaporization (Kg/h) | Heating module model |
|-------------------------|-----------|---------------------|----------------------|
| LPVI4880A+VIA150+VPC30C | 4.880 | 150 | VPC30C |
| LPVI4880A+VIA300+VPC30C | 4.880 | 300 | VPC30C |
| LPVI4880A+VIB500+VPC60C | 4.880 | 500 | VPC60C |
| LPVI10A+VIA150+VPC30C | 10.000 | 150 | VPC30C |
| LPVI10A+VIA300+VPC30C | 10.000 | 300 | VPC30C |
| LPVI10A+VIB500+VPC60C | 10.000 | 500 | VPC60C |
| LPVI13A+VIA150+VPC30C | 13.000 | 150 | VPC30C |
| LPVI13A+VIA300+VPC30C | 13.000 | 300 | VPC30C |
| LPVI13A+VIB500+VPC60C | 13.000 | 500 | VPC60C |



MODULAR FEED-OUT VAPORIZERS

- The system allows the vaporization capacity to be increased by easy replacement of the plate exchanger.
- Vaporization capacities of 500 to 5.000 kg/h.
- Design pressure: 20 bar.
- Rated operating conditions:
Water input temperature: 50°C.
Vaporization pressure: 3 bar.

CHARACTERISTICS TABLE

| Vaporization capacity (Kg./h.) | Model Ref. | Approx. tare. (Kg.) | L (mm) |
|--------------------------------|------------|---------------------|--------|
| 500 | VPM 500 | 170 | 625 |
| 1.000 | VPM 1000 | 175 | 660 |
| 1.500 | VPM 1500 | 185 | 695 |
| 2.000 | VPM 2000 | 195 | 745 |
| 3.000 | VPM 3000 | 215 | 845 |
| 5.000 | VPM 5000 | 240 | 935 |

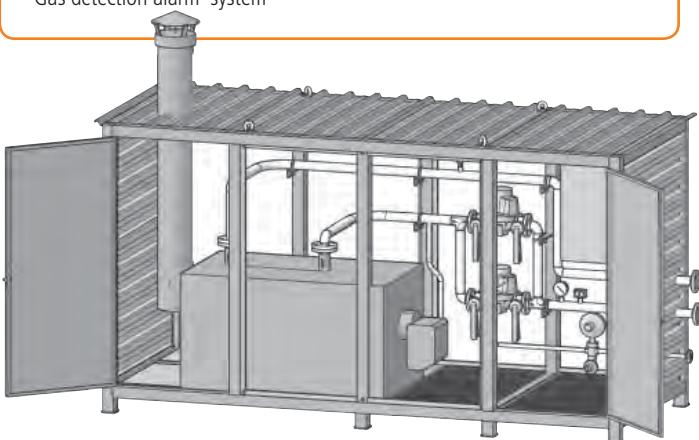
MODULAR VAPORIZATION UNITS EMV Models

They allow direct use of tank gas when consumption is small.
Gas supply to boiler
Complete unit comprising:
- Modular vaporizer
- Condensate separators
- Control train
- Valves and safety elements



MODULAR HEATING UNITS. EMC models

Complete unit comprising:
- Heating boiler
- Pump
- Regulators, pressure switches, etc.
- Electric control panel (for boiler module and vaporization module)
- Gas detection alarm system



MODULAR HEATING-VAPORIZATION SETS

This is a set formed by the following elements:
1 - Vaporization module with EMV modular vaporizer
2 - MC heating module.

On-site installation consists of connecting the gas and heating pipes between the modules (tank to vaporization module and this module to the heating module) and wiring up between booths.

CHARACTERISTICS TABLE

| Modular unit model | Vaporizer (Kg./h.) | Rated boiler power (Mcal./h.) |
|--------------------|--------------------|-------------------------------|
| EMV0500+EMC060C | 500 | 60 |
| EMV1000+EMC120C | 1000 | 120 |
| EMV1500+EMC180C | 1500 | 180 |
| EMV2000+EMC240C | 2000 | 240 |
| EMV3000+EMC360C | 3000 | 360 |



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